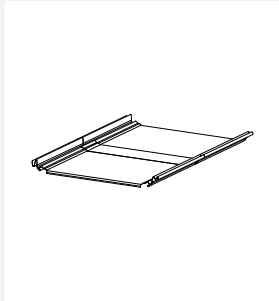


JUNCTION KIT

RA 600_500
_550

NOTES



MATERIALS

0.7 mm mill finish aluminum
0.7 mm prepainted aluminum
0.5 mm stainless steel
0.5 mm galvanized steel
prepainted
0.6 mm copper
0.8 mm zinc-copper-titanium alloy

SUITABLE FOR

Riverclack 500
Riverclack 550

INCLUDED COMPONENTS

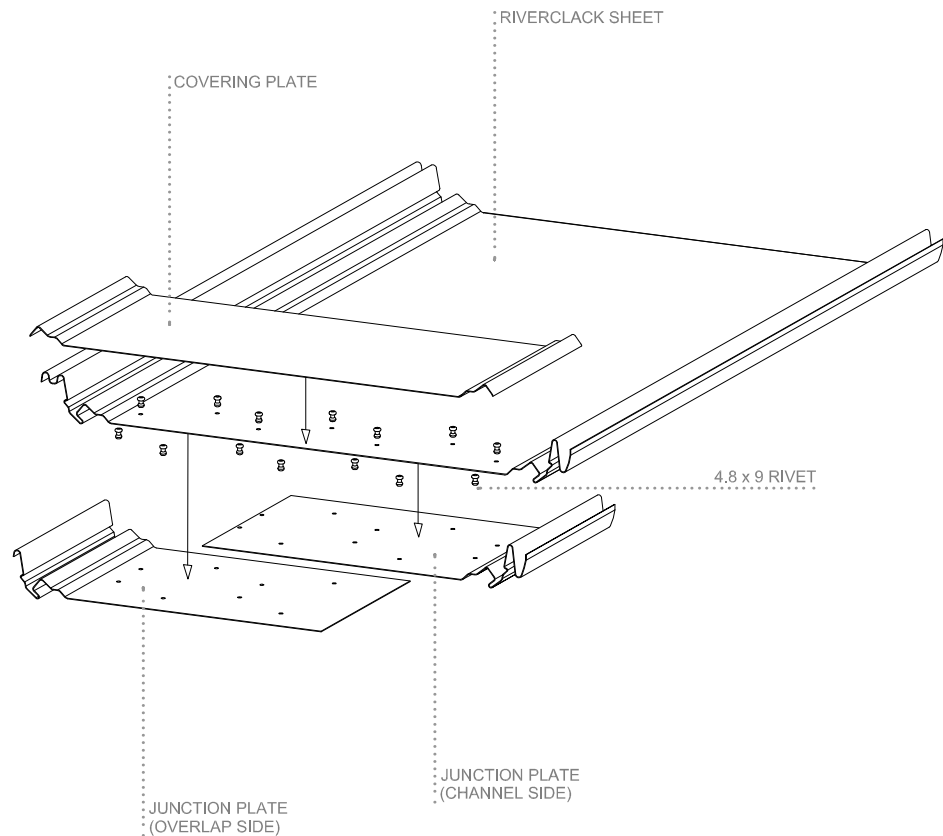
- N°1 covering plate
- N°1 junction plate (overlap side)
- N°1 junction plate (channel side)
- N°16 4.8x9 stainless steel rivets
- N°1 150 ml cartridge of silicone

NOTES

- Recommended for repair only
- Applicable on profiles produced after 2005 and 0,7 or 0,8 mm in thickness
- For earlier profiles contact our local ISCOM technical sales representative
- Align the ends of the two sheets to be jointed, before placing the junction and covering plates
- Distribute rivets with consistency and symmetry to the joint (minimum 7 rivets per plate)
- Seal tightly with silicone
- For assembly follow the specific ISCOM instructions

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TECHNICAL SITUATION



Rev. 2_07/19